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(October 25,2014) lehman@divemaster.ca . Manuals, Parts info and more. Our dive boat an Alwest 37, has two 4 cylinder Ford Lehman motors, rated at 80hp each, this page serves as my personal

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reference as information seems to be difficult to find or lost, with regards to these engines.

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Owner's Manual Main Page: Operators Manual: Appendix A Base Eng Parts. Appendix B Marinizing Parts.

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Data from Ford 2700 Series Service Manual (Dated 6/79) & Sabre Lehman OpManual. 6D380-W HP data from BoatDiesel, 6D380-C&P HP data from OpManual. Various data sources list slightly different B&S, Displacement, etc. Fitted with Simms Minimec P5130 Injection Pump, angle cut timing gears and pressed steel timing gear cover.

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