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The manual for the QJ71MB91 calls its connections SDA SDB RDA and RDB. as Im using 2 wire communications,I short out the As and Bs and Im pretty sure i connect these to the As and Bs on the Elpro with terminating resistors etc.

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This manual explains the specifications,  
functions, programming, and  
troubleshooting of the MELSEC-Q series  
QJ71MB91 MODBUS interface module  
(hereinafter referred to as QJ71MB91).  
The QJ71MB91 is used when a MELSEC-Q  
series programmable controller is

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connected to the MODBUS protocol system.

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Set the head device number of the programmable controller QJ71MB91  
QJ71MB91 PDF CPU device memory  
QJ71MB91 Manual or the head address of the QJ71MB91 buffer memory  
QJ71MB91 PDF to be assigned to the MODBUS device QJ71MB91 PDF User's Manual Mitsubishi QJ71MB91 QJ71MB91

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### **MODBUS/TCP Network Module | Mitsubishi Electric Americas**

ME-0000MT-SS96 -0075E This Specification is as of July , 2016. Please note that contents of the specification may change without notice.

### **QJ71MB91 MODBUS module - MITSUBISHI**

Download address: Mitsubishi QJ71MB91 Interface Module User's Manual Connect the MODBUS master device to CH1 (RS-232) of the QJ71MB91. While using the QJ71MB91 PDF link operation function, the MODBUS master device

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## Qj71mb91 Manual

cannot QJ71MB91 Manual be connected to CH2 QJ71MB91 QJ71MB91 PDF (RS-422/485)

### **QJ71MB91 Modbus - Mitsubishi - Forums.MrPLC.com**

Not really sure what the problem is, but here's what I would do if I were in your situation: -Use a Modbus tool like ModSim32 (just use the trial/free version) on your computer so that you are able to see the received messages from the MB91 -Connect the RS232 port on the MB91 to your computer using a special cable (2-3, 3-2 and 5-5.

### **MODBUS(R) Interface specifications**

Giới thiệu mô hình Thực hành lập trình truyền thông Modbus RTU giữa PLC, HMI với biến tần - Duration: 9:23. Đức Vịnh Đỗ 6,555 views

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## Qj71mb91 Manual

QJ71MB91 Hardware User's Manual  
MITSUBISHI QJ71MB91 Product  
information and technical parameters  
Brand: MITSUBISHI Name: MODBUS  
module Model: QJ71MB91 MODBUS  
RTU/MODBUS ASCII Master slave station.  
RS-232. RS-422/485.

### **Mitsubishi QJ71MB91 PDF Manual Modbus Interface Module ...**

The QJ71MB91 module adds Modbus RTU capability to a Q Series system. Use this module to communicate with and control any of a wide variety of third party Modbus compatible products. Key Features: Easily configured with Intelligent Function Module utilities in GX Developer or GX Works2 (requires plug-in)

### **Modbus RTU QJ71MB91 || Mitsubishi Electric**

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programmable controller ... Before using  
this module, be sure to read the  
MODBUS® Interface Module User's  
Manual. 1 1. Overview This manual  
explains how to install the QJ71MB91  
MODBUS® interface module (hereinafter  
referred to as QJ71MB91) and how to  
wire it to other ...



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QJ71MB91-GX Configurator-MB (SW1D5C-  
QMBU-E) A - 1 ... Mitsubishi

programmable controller ("the  
PRODUCT") shall be used in conditions;  
i) where any problem, fault or failure  
occurring in the PRODUCT, if any, shall  
not lead to any major ... MANUALS,  
TECHNICAL BULLETINS AND GUIDELINES  
FOR the PRODUCT.

### **QJ71MB91 | Mitsubishi Q QJ71MB91 | 999 Mitsubishi**

@avik\_5156 First you should config  
communication parameter (Baud Rate,  
Data Bit, Stop Bit, Parity Bit, etc.) in  
QJ71MB91 to match with your PID  
controller. Then check at manual link  
below and check at Z.MBRW instructions  
to Read/Write Data from slave device.

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